

for w/o 70829

Work Order ID 70829

Wednesday, June 15, 2011 3:01:58 PM



Item ID: D2230-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Lug

Start Date: 6/15/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 4.00



Customer:

Reference: Rework

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2230

Rev G

140

Chemical Conversion Coat per QSI005 4.1

0.00



Hand Finish

Hand Finishing

Memo

PULL FROM STOCK:

4 X D2230-1 B67761

SCUFF LIGHTLY

RE-POWDER COAT GLOSSY BLACK

PS111N9, PER QSI005

0.00

150



QC3

Quality Control

Memo

0.00

M118025

Stripped: w/ 11-06-22

150



QC3

Quality Control

Memo

0.00

150



QC3

Quality Control

Memo

0.00

150



QC3

Quality Control

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QC3

Quality Control

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QC3

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Page 2

Item ID: D2230-1

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Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Powder Coating

Black

Memo

START TIME: 9:00

OVEN TEMPERATURE: 320 OF

FINISH TIME: 9:30

0.00

4X ✓ M-A 4/06/22

170

QC3- Inspect Part Finish

0.00



QC

Quality Control

Memo

0.00

4. ✓ BR 11-6-22.

180

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Packaging

Memo

RE-IDENTIFY USING NEW B/N

0.00

1/6/22 SP 4.

**Work Order ID 70829**

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Page 3

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/22 [Signature]  
MK  
11-06-22

# Picklist Print

Wednesday, June 15, 2011 3:01:56 PM

Page 1

Work Order ID: 70829

Parent Item: D2230-1

Parent Item Name: Lug




Start Date: 6/15/2011

Required Date: 6/23/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP ☐ D ☐ 00.11.01 ☐ Added inspection level 8, and removed P/O for powder coat ☐ EC ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2230-1 		Manufactured	No				Each	138.0000		4			

Lug

Location

Loc Qty

Loc Code

ST476

138

67761

32

67826

6

69179

100

4

U 110622